

Date: Tuesday, 7/1/2008 2:35:17 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	COVER ASSEMBLY		
Job Number	40204			Part Number	D3306041		
Estimate Number	10435			Drawing Number	D3306 REV. A1		
P.O. Number	:			Project Number	N/A		
This Issue	7/1/2008	S.O. No.	:	Drawing Revision	A1		
Prsht Rev.	NC			Material	:		
First Issue	/ /			Due Date	7/30/2008	Qty:	10
Previous Run	38970			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	Est:	A	04.09.07	New issue	KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	 
Comment: PURCHASING Issue P/O: <u>6670</u> <span style="margin-left: 100px;"><u>C 08/07/02</u></span> Manufacture as per Dwg D3306 Possible Supplier: Aerotex Interiors Material release note is required			
2.0	D3306041P	Cover Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) CUSHION			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached			
4.0	QC6	DIMENSIONAL CHECK	 
Comment: DIMENSIONAL CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST187</u> <span style="margin-left: 100px;"><u>AS 08/07/17 X6</u></span>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: COVER ASSEMBLY
Job Number: 40204	Part Number: D3306041
Job Number:	

Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion 

08.07.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

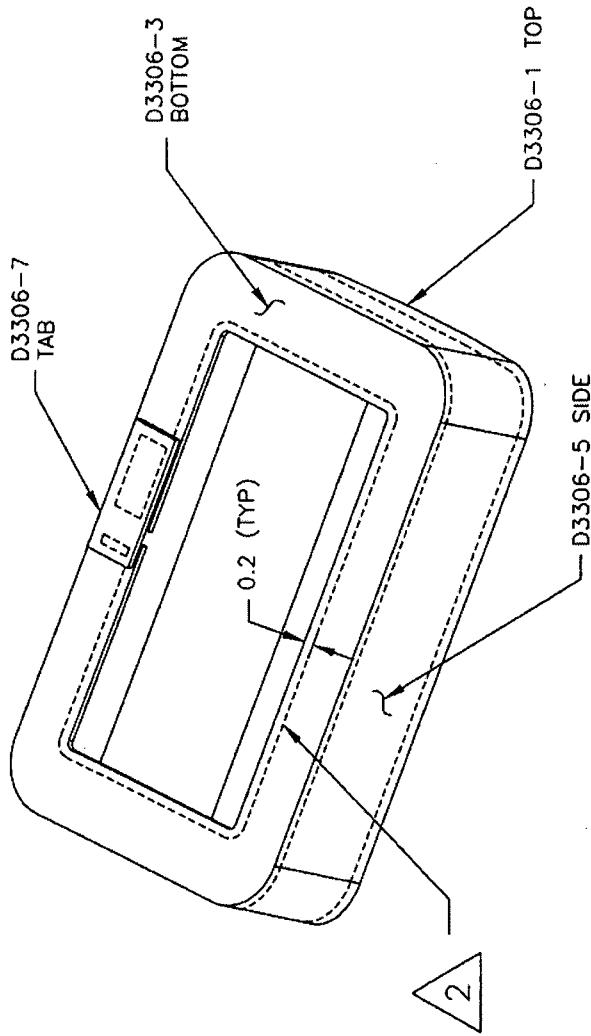
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3306	REV. A SHEET 1 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE NTS
A	04.08.18	NEW ISSUE	
A1	04.10.01	CORRECT MATERIAL NOTE	<i>AI</i>

**RELEASED**  
*04.09.29 CP*



**D3306-041 COVER ASSEMBLY**

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. *40204*

NOTES:

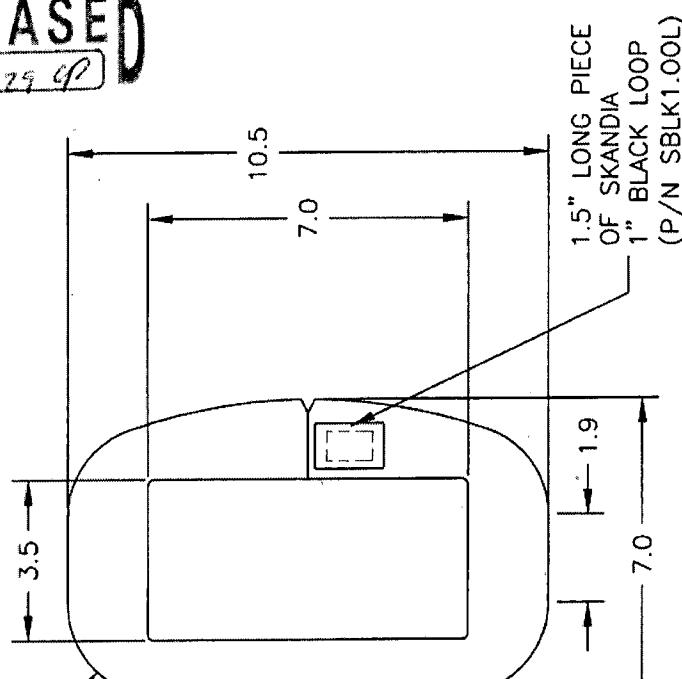
- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: CORDURA 1000 DENIER NYLON (COLOUR 699 SMOKE)
- 3) THREAD = MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) MATERIAL: AMERIBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY  
(MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853d2) *AI*

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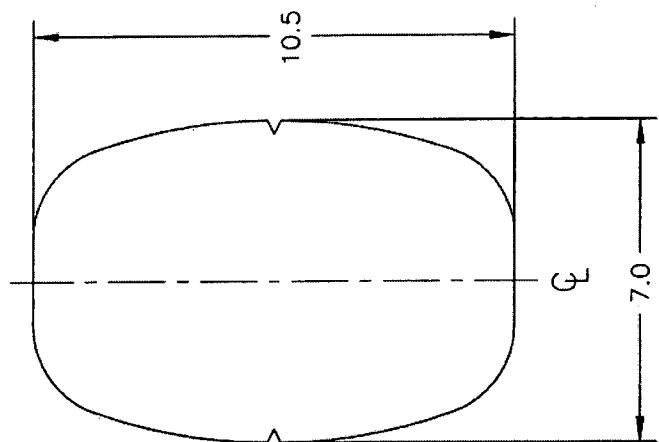
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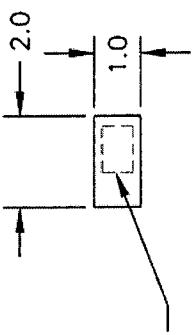
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 2 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:4

**RELEASED**  
04.09.29 GP

D3306-3 BOTTOM



D3306-1 TOP



D3306-7 TAB

1.5" LONG PIECE  
OF SKANDIA  
1" BLACK HOOK  
(P/N SBLK1.00H)  
COPY  
RETURN TO  
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WITHOUT NOTICE

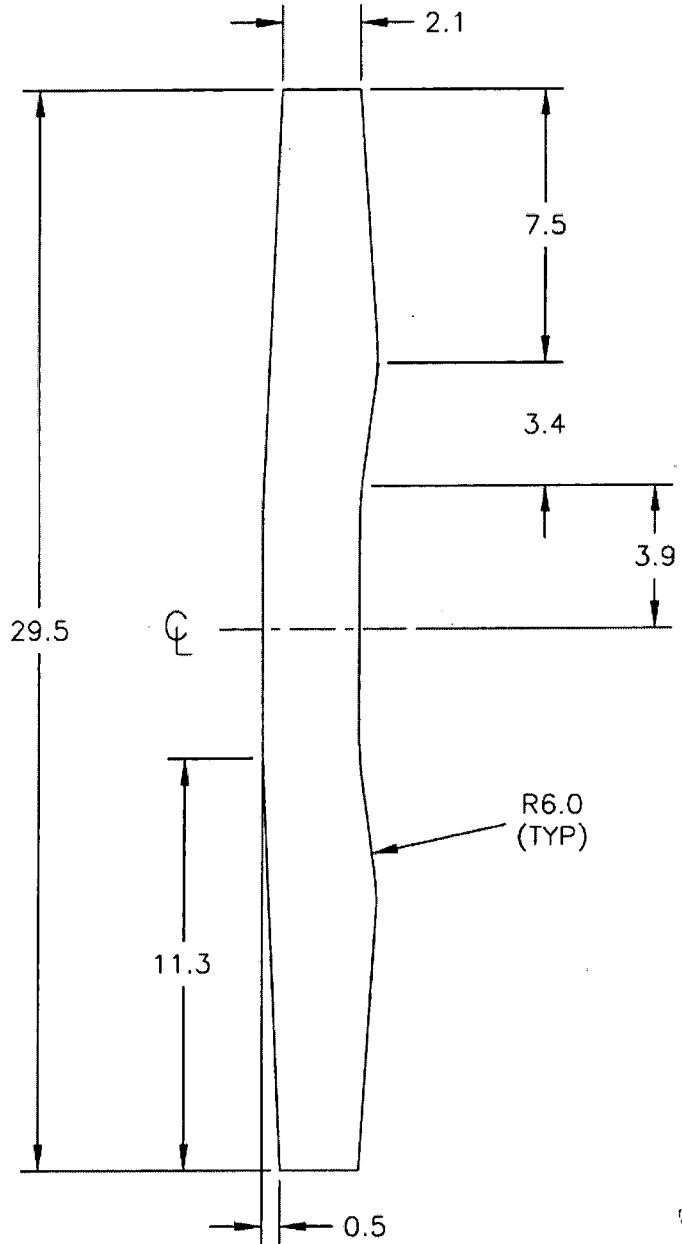
WORK ORDER  
NO. 40304

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CHECKED <i>WT</i>	APPROVED <i>WT</i>	DRAWING NO. D3306	REV. A SHEET 3 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:5

**RELEASED**  
04.09.29 (P)**D3306-5 SIDE**

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NO. *40204*

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#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

Ship To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Customer Phone

1-613-632-3336

Customer Fax

1-613-632-4443

Ship Via

FedEx

Courier Acct No.

15179324-0

Item

Description

HEAD REST COVER

HEAD REST COVER

Material: Dark Grey Mil-VT-295 TYPE II  
GST On Sales

18/08/08/08

# Packing Slip

Date Packing Slip#

7/14/2008

5511

Invoice To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Date

7/14/2008

P.O. No.

6672

Part Number

D3306041P

Qty

10

C  
08/08/08

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[www.aerotexinteriors.com](http://www.aerotexinteriors.com)

GST/HST No.

139110308